

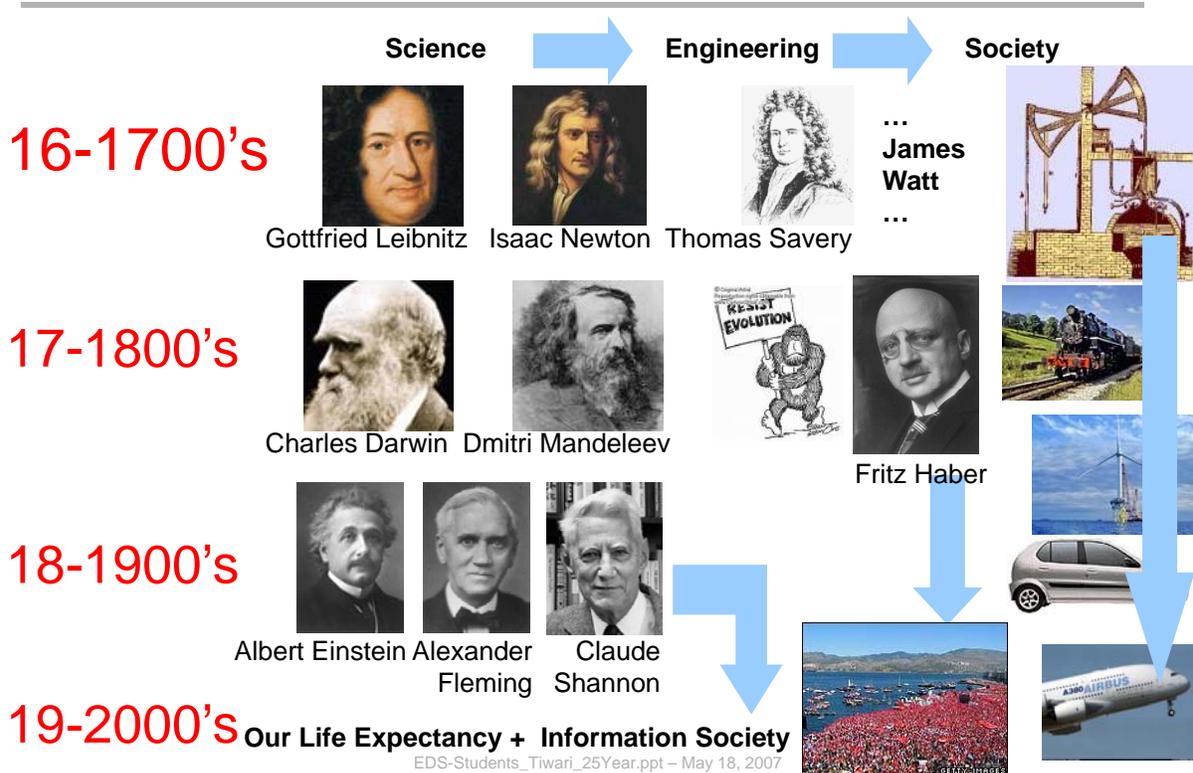
Past 25 Years and the Next 25 years of Electronics

*Reality,
Dreams,
& Engineering in a Changing World*


 Cornell University

 Sandip Tiwari
 st222@cornell.edu

Science -> Engineering -> Society



Information Revolution

Burgundy color:
Where Electrosiences plays

Science

- Correlated Electron States – 1980s
- Scanning Tunneling Microscopy – 1980s
- Single-electron effects – 1960s
- Semiconductor Tunneling – 1950s
- BCS Theory of Superconductivity – 1957
- Electron Microscopy – 1930
- Electronic States in Crystals – 1920
- Wave Nature of the Electron – 1927
- Quantum Mechanics – 1920s
- X-Ray Diffraction – 1911
- Magnetoresistance - 1856

Technology

- Giant Magnetoresistance – 1990s
- Single-electron and Quantum-Effect Memories – 1990s
- Quantum-Well Lasers – 1980s
- Large Scale Computation – 1970s
- Hetero-Semiconductor Laser – 1970s
- Laser – 1960's
- Integrated Circuit – 1950's
- Transistor – 1947
- Vacuum Tubes – 1910's
- Telephony - 1876

Computing

Business and scientific computers, personal computers, optical and magnetic storage, liquid crystal displays

Communications

Information superhighway, cellular phones, satellite communications, high capacity fiber optic cables

Security

Advances in communications, command and control, sensors, weapon systems, mobile electronics

Energy

Photovoltaics, sensors, light-weight motors, high performance transformers

Transportation

Automotive electronics, sensors, avionics, air-traffic control

Entertainment

Consumer electronics

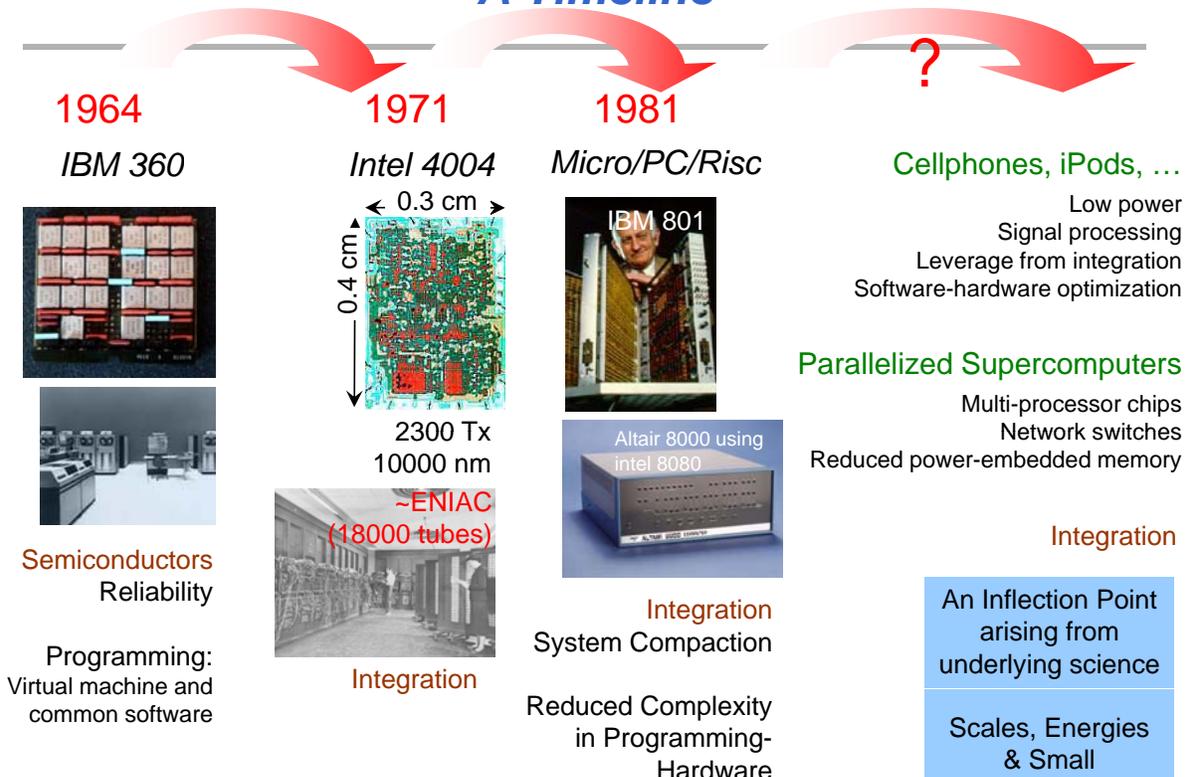
Medicine

Lasers, medical imaging, sensors

Based on National Academy Report

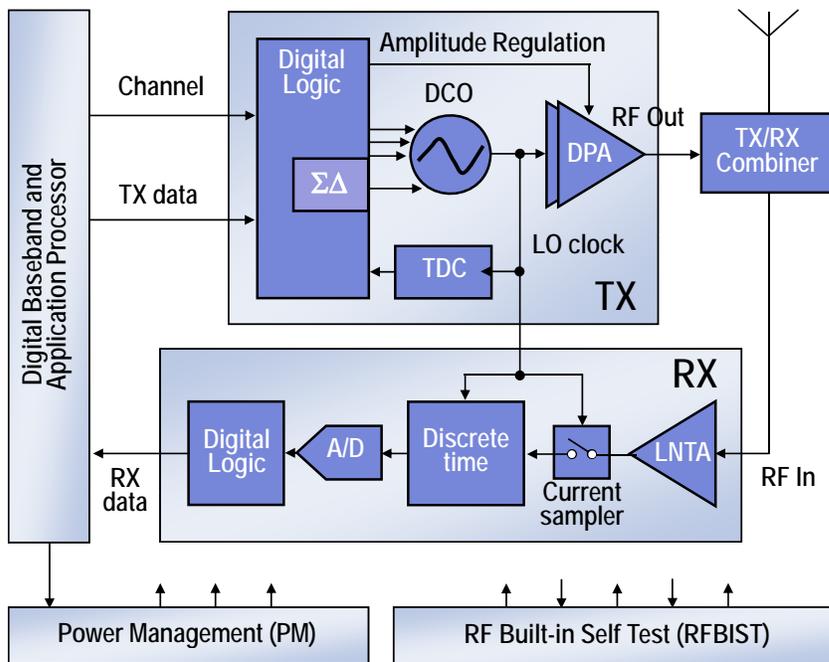
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A Timeline



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Software Radios



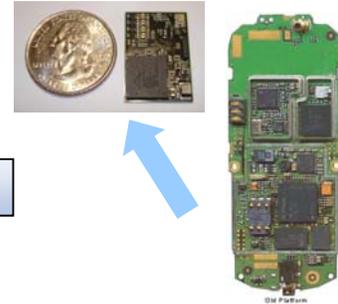
Global Context

0.2, 1.25, 2.5, 5,
10, 15, 20MHz BW

450, 800, 900,
1800, 1900, 2100,
2500, 3400MHz
Transmission bands

GMSK, QPSK,
8-PSK, 16QAM,
64QAM Modulation

TDMA, FDMA,
CDMA, OFDMA,
IFDMA schemes



Source: TI

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“Current Big Computing Models”

Boxed

BlueGene/P

Chip
4 processors
13.6 GF/s
8 MB EDRAM



System
72 Racks

1 PF/s
144 TB

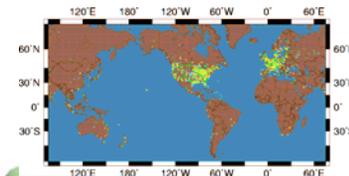
73,000 quad-core compute chips
Network: Torus(64x32x32; 6GB/s) & Tree
(2GB/s)

Performance/Watt and /sq.foot not /Processor
2.5 MW

$73000 \times 150 \times 10^6 = \sim 10^{13}$ transistors

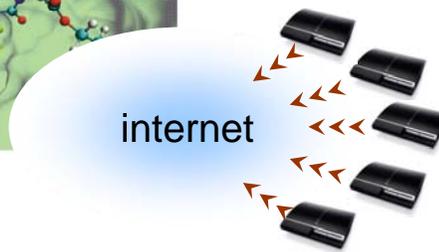
Distributed

Folding@home



PS3
20 GF/s

1 PF/s
via 200,000 PS3's

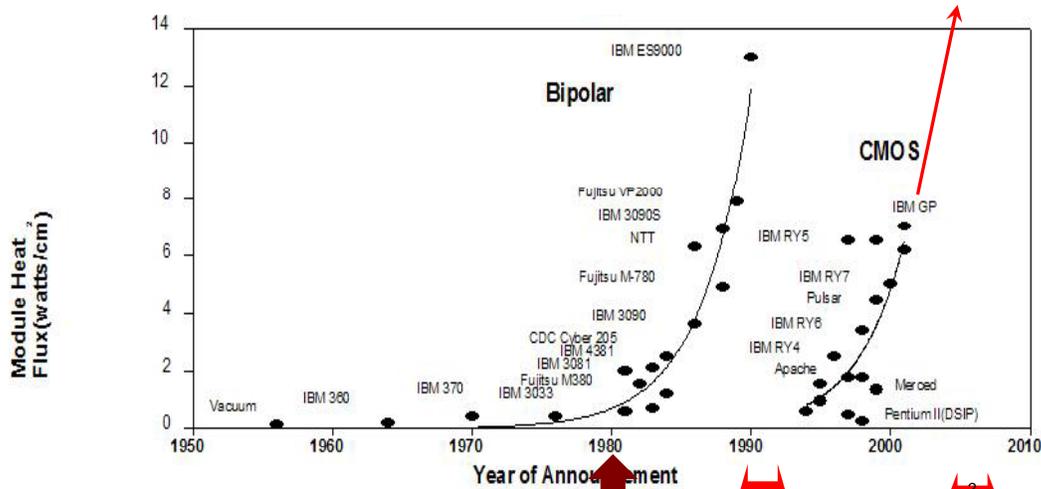


$200,000 \times 380 = \sim 76$ MW

$200,000 \times 235 \times 10^6 = \sim 4 \times 10^{13}$ transistors

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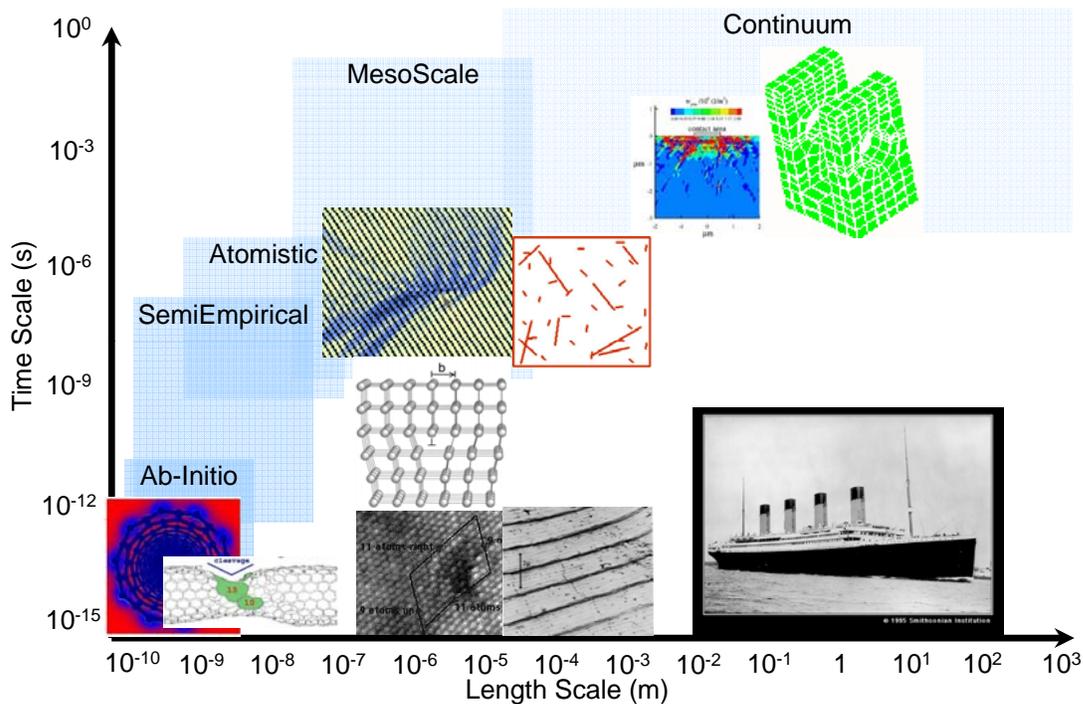
Power & Energy in Computing



Source: Roger Schmidt, IBM

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The Sinking of RMS Titanic!



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Connections of Scale

SciTech > Environment
from the May 17, 2007 edition

Small particles' big impact on climate

Dust and soot from Asia create air pollution in California, but also temper global warming and may stymie hurricane formation. Scientists are taking a look.

By Peter N. Spotts | Staff writer of The Christian Science Monitor



Traveling particles: 2001 NASA satellite image of dust arriving in California from Asian deserts. SeaWiFS Project, NASA/Goddard Space Flight Center and ORBIMAGE

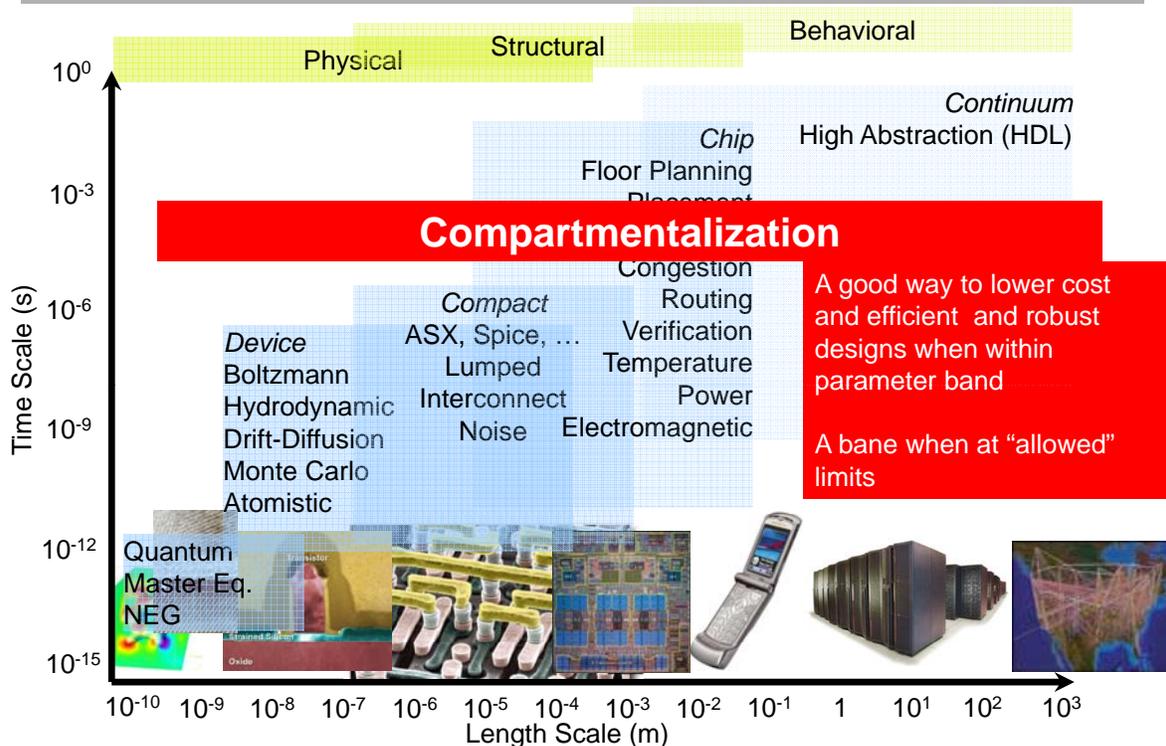


Krakatoa's Activity. Even a single major volcanic outburst adds so much dust to the atmosphere that it reduces the amount of sunlight reaching the earth's surface; the result can be a brief but noticeable cooling of global climate. After the eruption of Krakatoa in 1883, for instance, unusually cool weather was reported in many parts of the world for several years. The evidence is still preserved in the annual growth rings of old trees. Only recently, scientists at the University of Arizona's tree-ring laboratory discovered disturbed rings in California trees, dating back to 1884, that showed the trees had experienced a hard freeze that year. The scientists strongly suspect that the unusually cold California weather was linked to Krakatoa's eruption a year earlier.



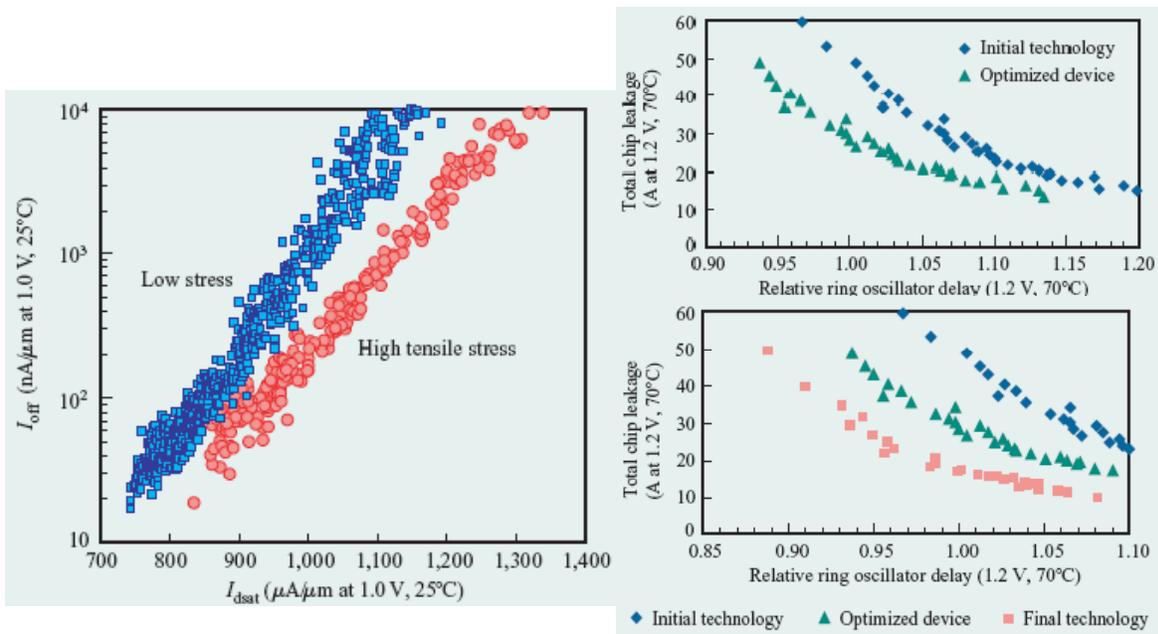
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Electronics



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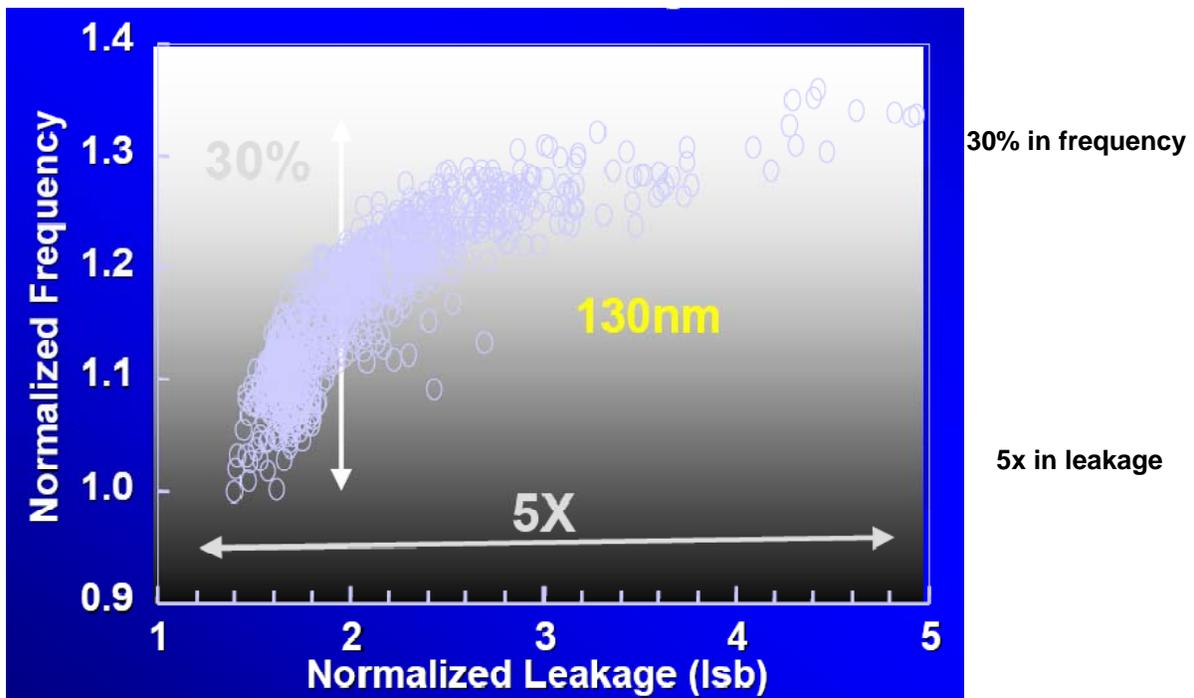
Nano-Scale in Computing



Source: Poindexter et al. IBM J R&D (2007)

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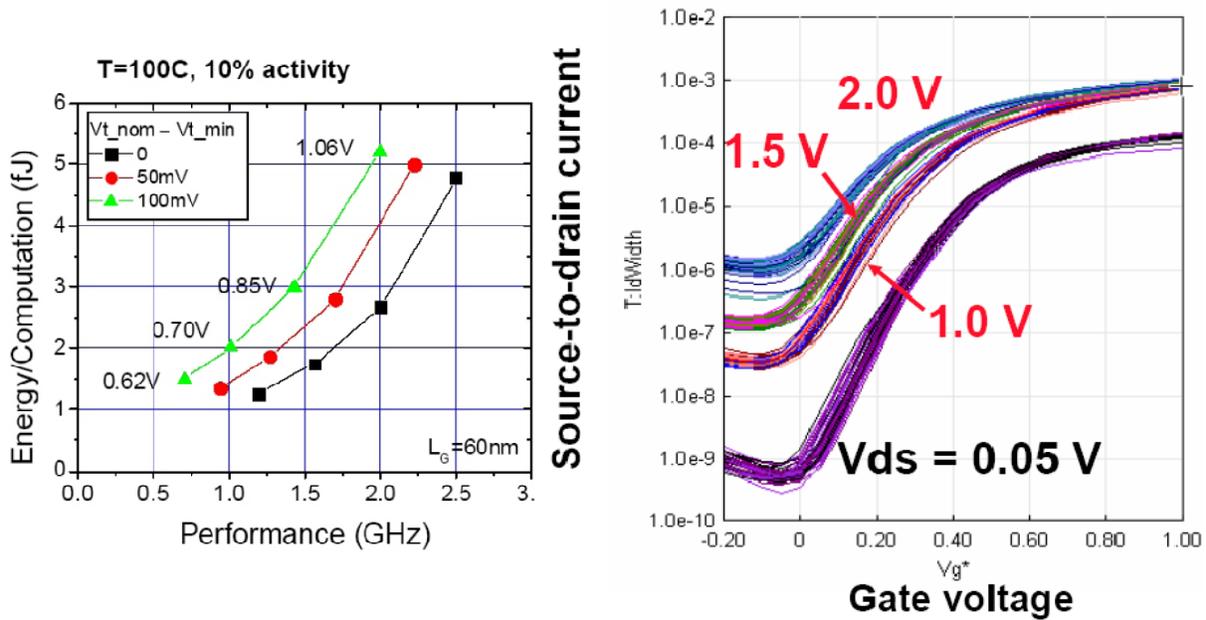
Variability



Borkar (2007)

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Process Variability – Energy at Nanoscale



Source: Dennard (2005)

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Stochastic Variance of Nanoscale

	10 nm	5 nm	3nm	1 nm
3D: Bandgap, Threshold, Junctions, Capacitances, ...				
n	~28,000	~3,500	~750	~28
$\sigma(n) / n$	0.6%	1.7%	3.7%	19%
2D: Inversion Charge, Interface Defects, Contacts, ...				
n	920	230	83	9
$\sigma(n) / n$	3.3%	6.6%	11%	33%
1D: Wire Resistance, Wire Defects, Molecular Contacts, ...				
n	30	15	9	3
$\sigma(n) / n$	18%	26%	33%	57%

- Yield of chain: $Y = (1 - p_f)^m$ where p_f is failure property of each element

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Edvard Munch

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Nearly 13% of electricity is used for computers and peripherals

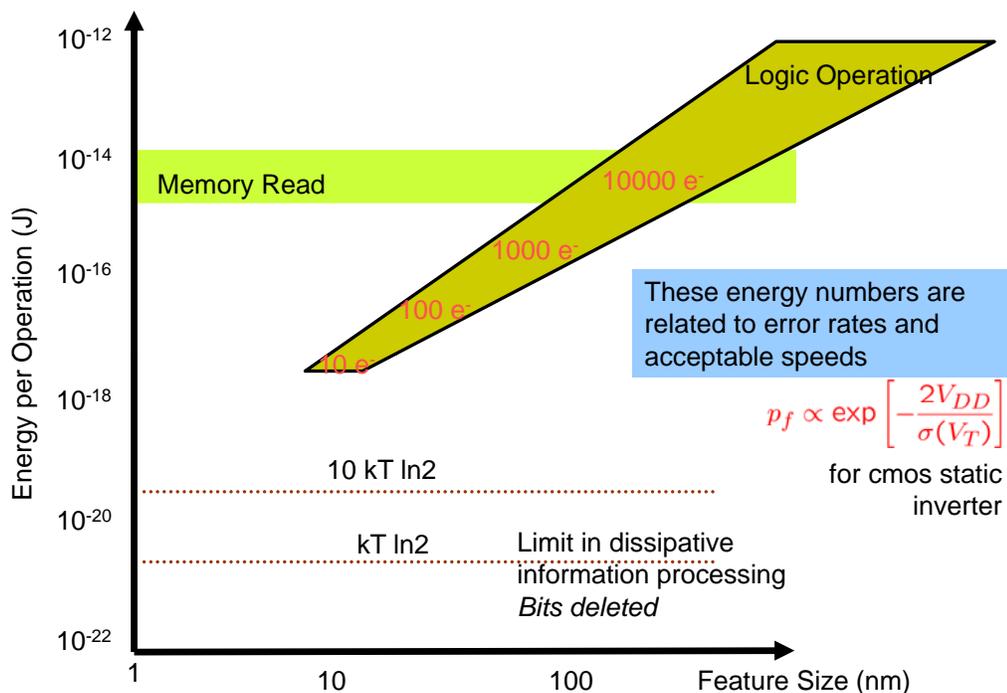
39% of primary energy input goes towards generating electricity

69% of this electrical energy is lost in transmission and inefficiencies

72% of this electrical energy is generated by greenhouse emission processes

*We should care!
We are responsible.*

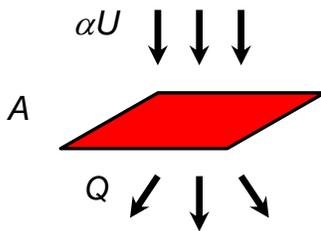
Energy per Operation



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Energy: A Fundamental Constraint at Nanoscale

S. Tiwari et al., IEEE Conf. Em. Tech. (2006)



In any approach based on charge transport and change in electromagnetic fields
Power /Energy dissipation and heat removal set the fundamental constraints of system operation

$$\tau = \frac{\alpha U}{QA}$$

time constant

activity factor α
 energy per operation U
 x-section area of heat removal A
 density of heat removal Q

Large collection of devices
 $Q = 100 \text{ W/cm}^2$
 $t \sim 5 \text{ ns}$

Individual devices
 $Q = 10^5 \text{ W/cm}^2$
 $t \sim 5 \text{ ps}$

Error rates are related to energy
 CMOS Inverter: $p_f \sim \exp(-2V_{DD}/\sigma(V_T))$
 Synthesis: $\text{variance} \sim \exp(-\Delta E/kT)$
 $\Delta E \sim 0.1 \text{ eV} \Rightarrow p_f \sim 2 \times 10^{-2}$

Minimum energy: $U \sim 1000kT$

Energy/Power Dissipation

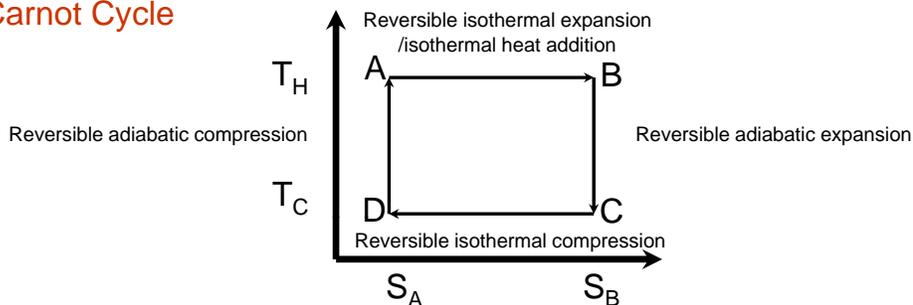
Complexity/Adaptation

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Energy, Heat & Work

Gibbs Free Energy $\Delta G \equiv \Delta H - T\Delta S$ Entropy
 Enthalpy

Carnot Cycle



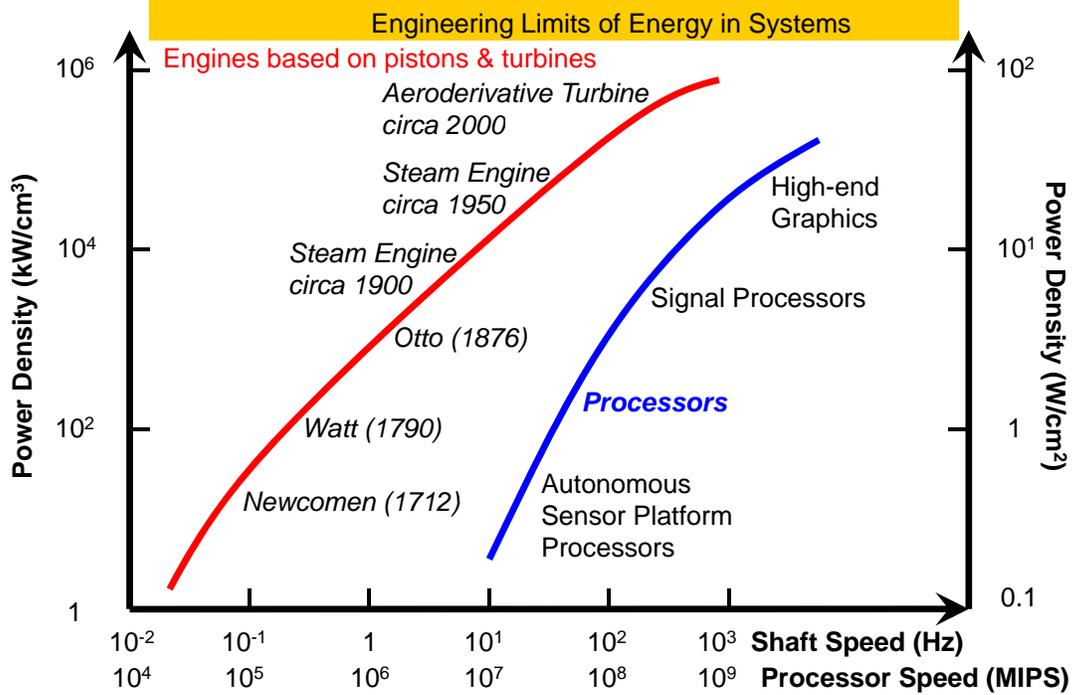
No engine operating between two heat reservoirs can be more efficient than a Carnot engine operating between the same reservoirs

Work Efficiency for Combustion Engine < 30% (typically ~25%)

Work Efficiency for Information Engine too has Constraints

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Power Densities



Source for engine data: P.W. Huber & M.P. Mills (2005)

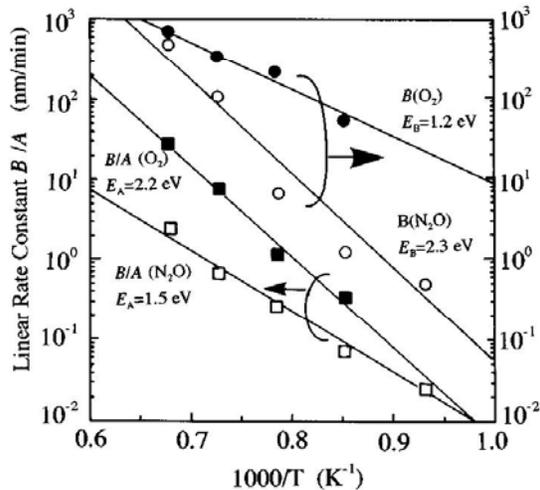
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Energy Scales of Processing

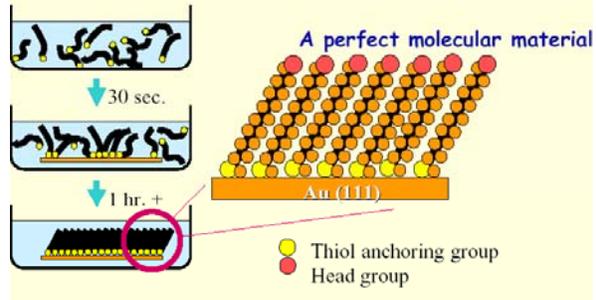
Koyama et al. Self Assembly: Oxide Growth

Self Assembly: Molecular

Nuzzo et al.



$\Delta E = 1.5$ to 2.5 eV (oxide growth)
 $\Delta E > 2$ eV for dopants used



$\Delta E = 0.1$ to 0.5 eV (self-assembly)

Vladiviroma et al.

Probabilities proportional to $\exp(-\Delta E/kT)$
 Smaller activation energies lead to larger variance
 Short range and long range order

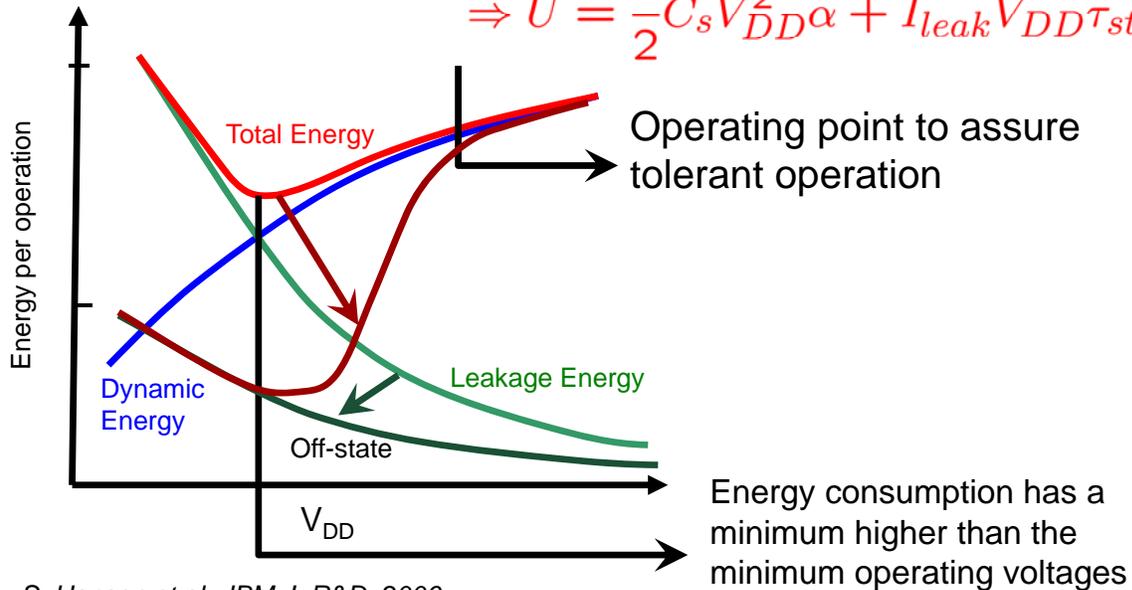
Energy	Error Rates
0.1 eV	$\sim 2 \times 10^{-2}$
0.5 eV	$\sim 5 \times 10^{-9}$
1.5 eV	$\sim 1 \times 10^{-26}$

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Energy Minimization by Low Voltage Operation

$$P = \frac{1}{2}C_s V_{DD}^2 \alpha f + I_{leak} V_{DD}$$

$$\Rightarrow U = \frac{1}{2}C_s V_{DD}^2 \alpha + I_{leak} V_{DD} \tau_{stage}$$

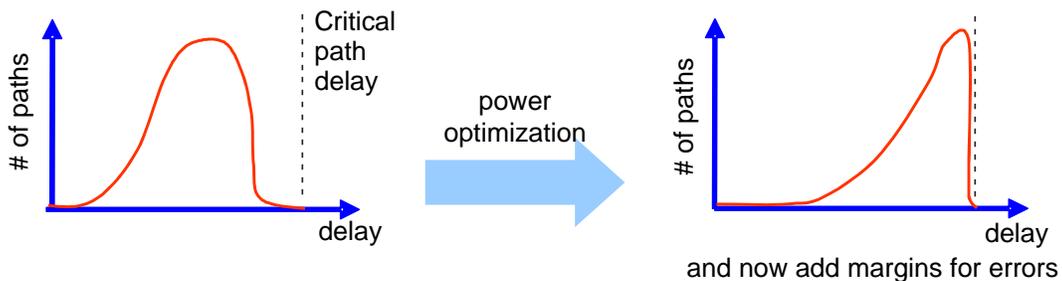


S. Hanson et al., IBM J. R&D, 2006

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Power and Robustness Conflict

Always correct approach



“Let fail and correct”

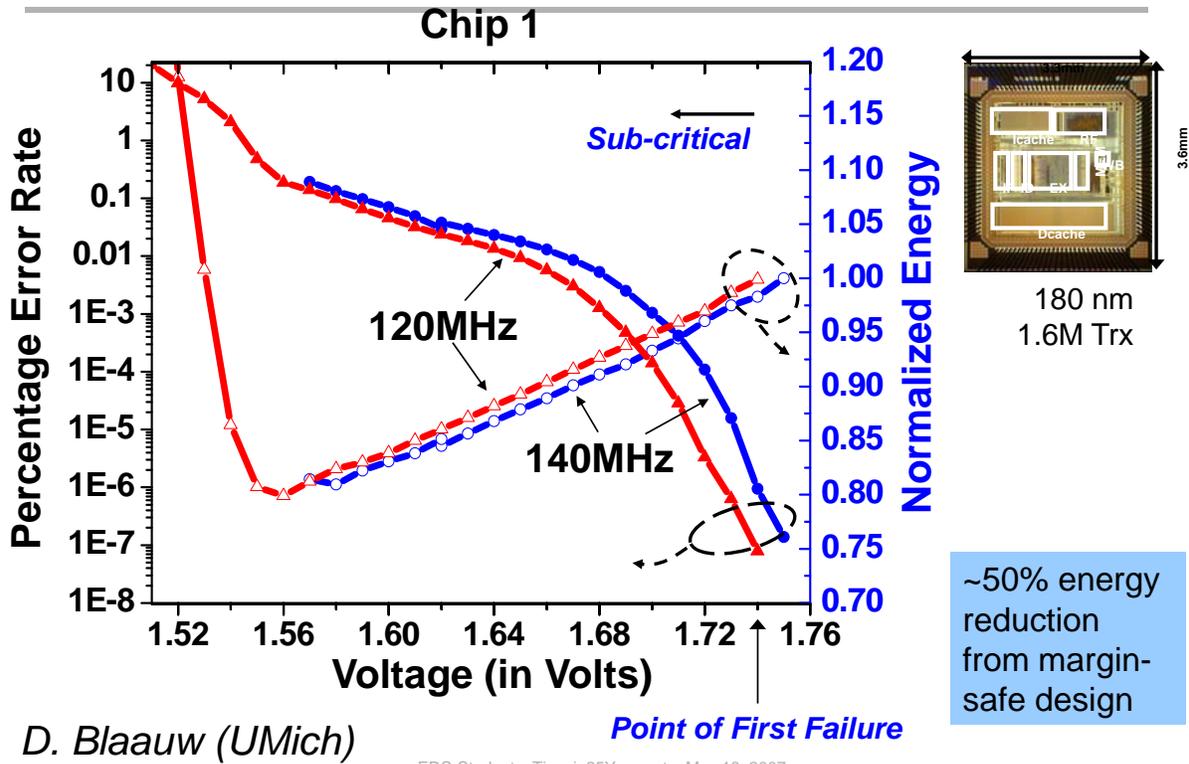
Tune circuit to point of failure, eliminate margins (slow/fast & local/global), tune algorithms that trigger error, apply error correction for uninterrupted operation

Upon failure, overwrite main latches with correct data from shadow latches that are designed to be always correct by conventional design

An example of adaptation
D. Blaauw (UMich)

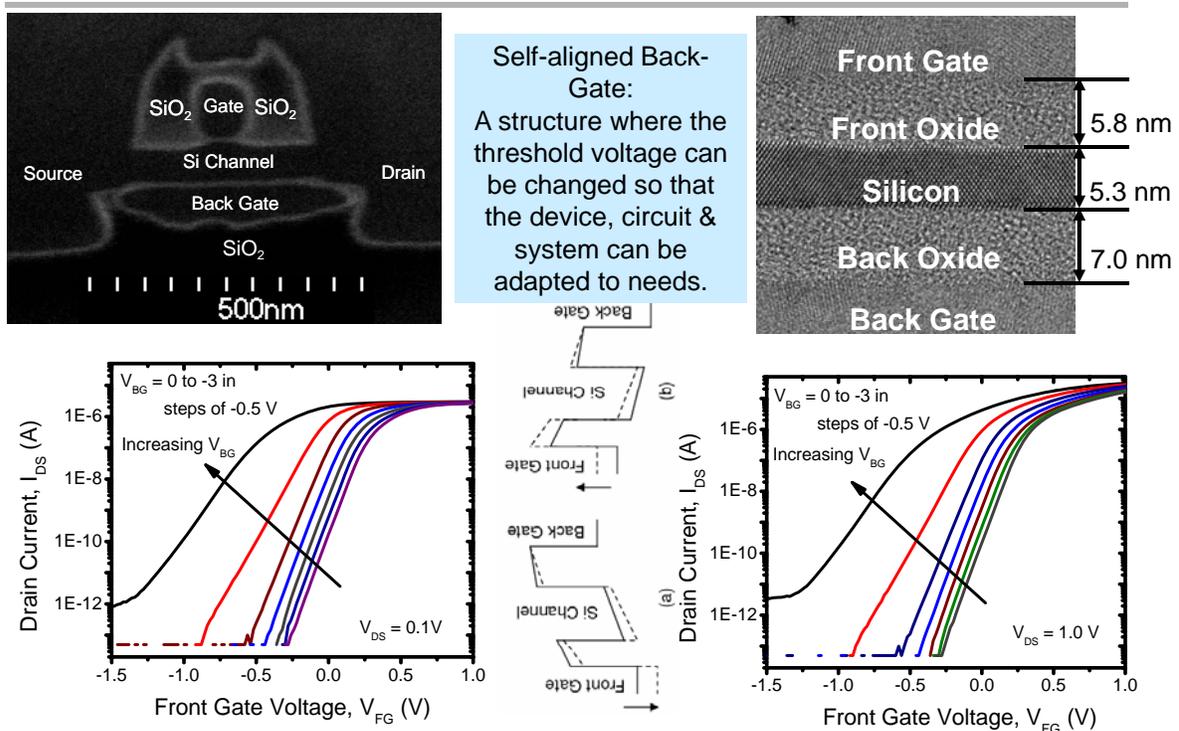
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Using New Design Approaches for Variability: RAZR



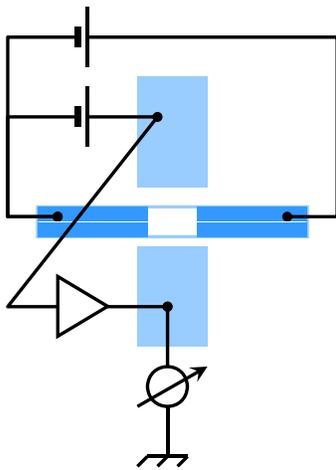
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Adaptation

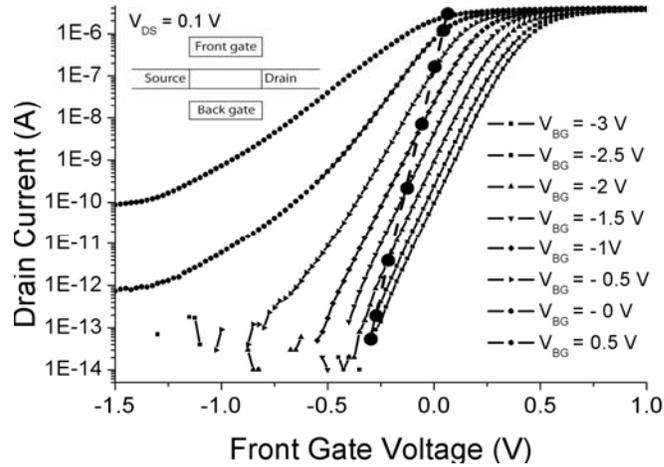


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Sub-Threshold Swing



$L \sim 1 \mu\text{m}$

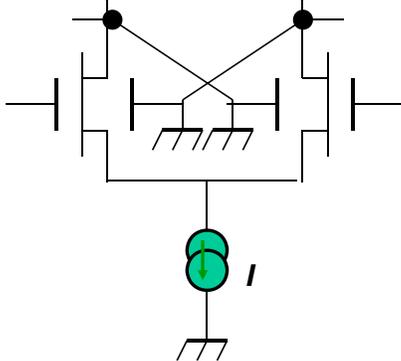


W. Chan et al., (2007)

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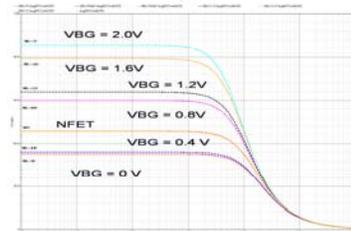
Analog: Dynamic Change in Transistor Strength

Larger gain and drive

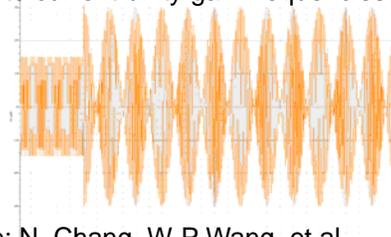


Useful in a variety of places where dynamic drive modulation provides faster response, higher dynamic range, larger bandwidth, and tunability.

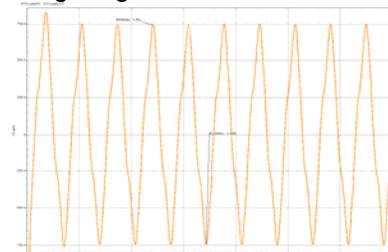
High gain transimpedance amplifiers



Mixers with spectrally purer output operating up to current-unity gain frequencies



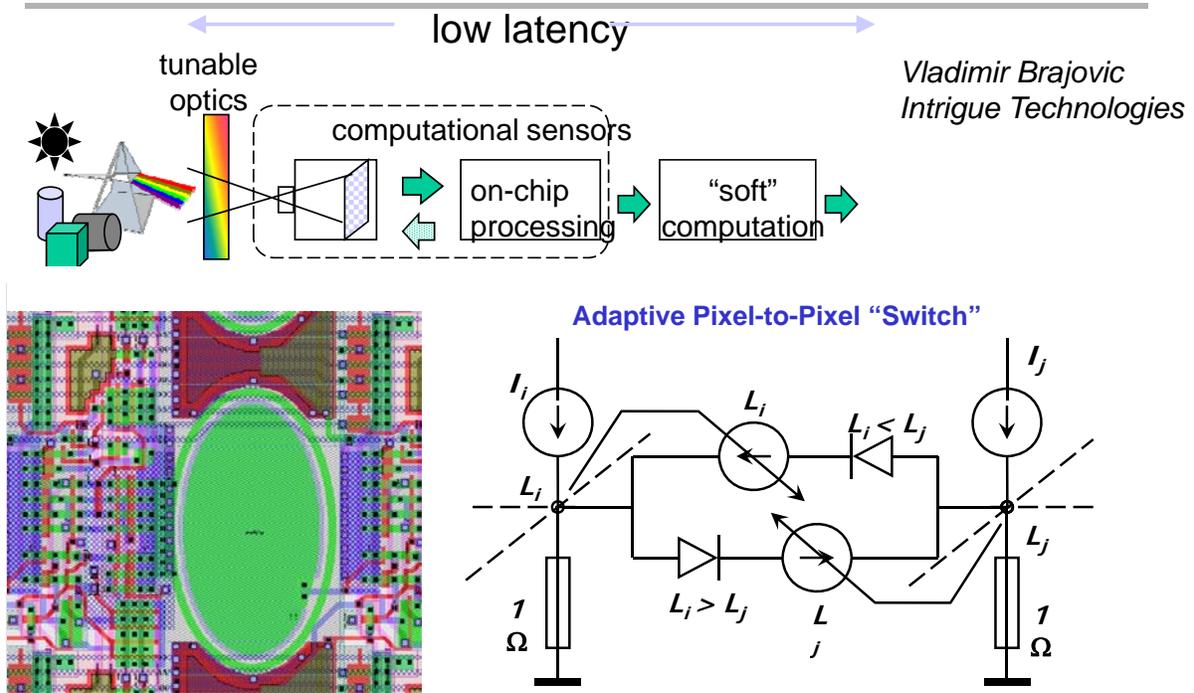
Large tuning range RO for PLLs



Source: N. Chang, W-P Wang, et al.

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Adaptive Imagers



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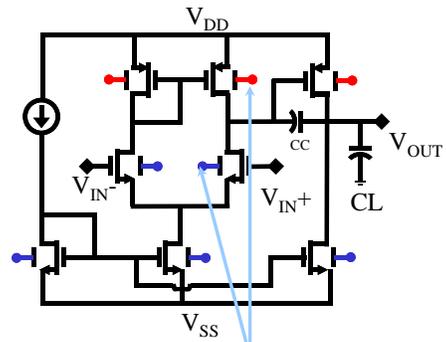
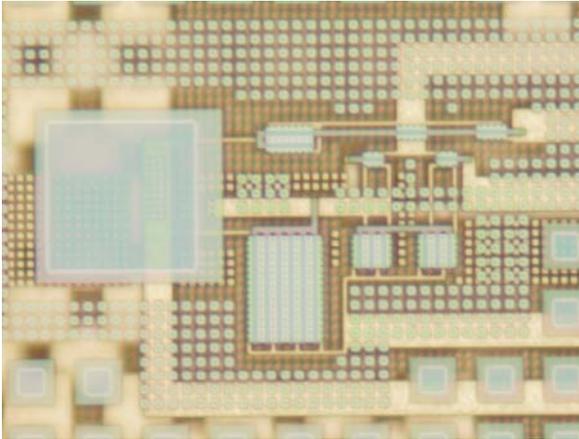


Vladimir Brajovic
Intrigue Technologies

Local gain, offset adaptive compensation

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Geometric Leverage: Operational Amplifier

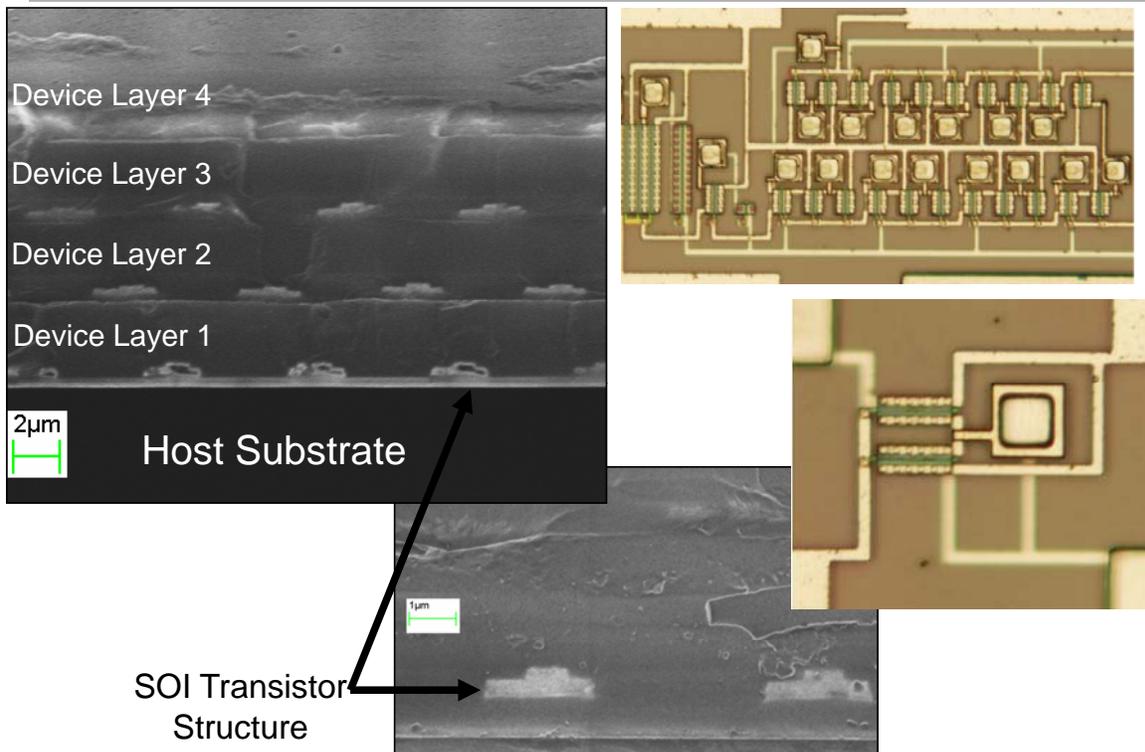


Threshold voltage change through buried bias

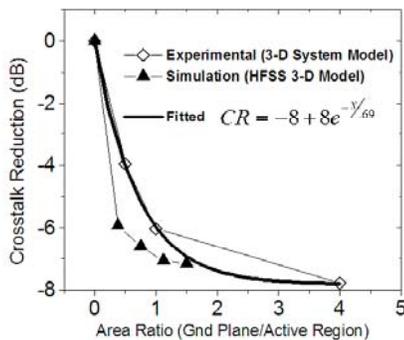
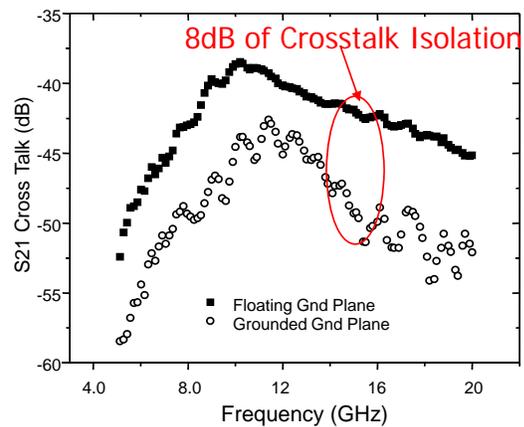
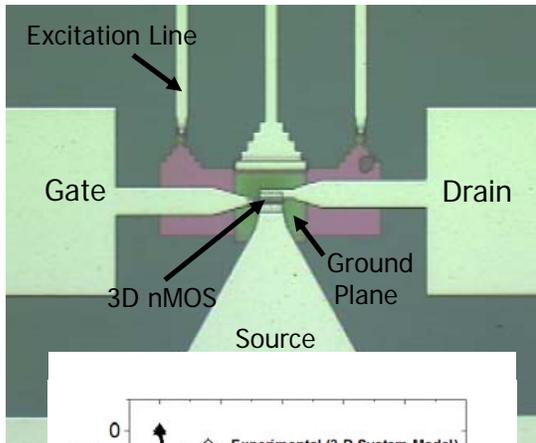
Supply	1.5V	0.6V	
Gain (dB)	108.9	99.8	
Gain Bandwidth (MHz)	32.1	29.5	
Open-Loop Gain Voltage Gain (V/V)	4.3×10^4	3.9×10^4	
Phase Margin (degrees)	84	89.8	A. Kumar et al. (2006)

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3D Integration (4 Device Planes)



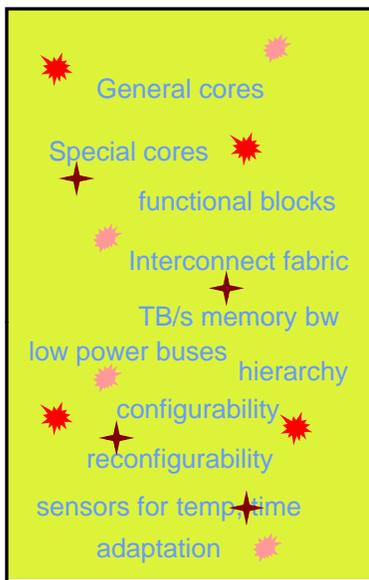
Crosstalk Reduction using Ground Planes



3D provides a very suitable platform for cross-talk reduction for mixed analog/digital designs

Source: S. K. Kim (2005)

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Terascale integration capacity

Billions will be unusable due to variations

Many will fail in time

Intermittent failures

A desired performance at power and cost still needed

Dynamically self-test, detect errors, reconfigure, & adapt

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Configurability: Hardware-Software Co-Design

Problem

Configurability as practiced in FPGAs has a high cost

For *FPGAs relative to ASICs for core logic (at 90 nm)*

Look-up table logic is **35x area** and **3-5x slower**

FPGAs consume **~14x dynamic power**

Hard multipliers & dedicated memory reduce area and power but don't affect delay differences

Kuon & Rose, IEEE TCAD (2007)

One Answer

Coarse-grained configurable architectures

From processors: Predefined operators, Datapath + Control

& from FPGAs: Configurable interconnect and Control

Fast switch time for coarse grain, smaller area and power penalties

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Environment of the Challenge

Power In: $\sim 100 \text{ W/cm}^2$

Energy \Leftrightarrow Error Rates, S/N

10 nm $F \Leftrightarrow 4 \times 10^{13} F^2$ in 2.5 inch \square
& more in multilayer 3D

(reproducibility, resilience,
robustness, routing,
reconfiguration, ...)



System-level Optimization

Hierarchy

Properties of Technology

Adaptation

Energy Partitioning

Network/Communication

Design Tools

Hardware-Software

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So, the Biggest Problems

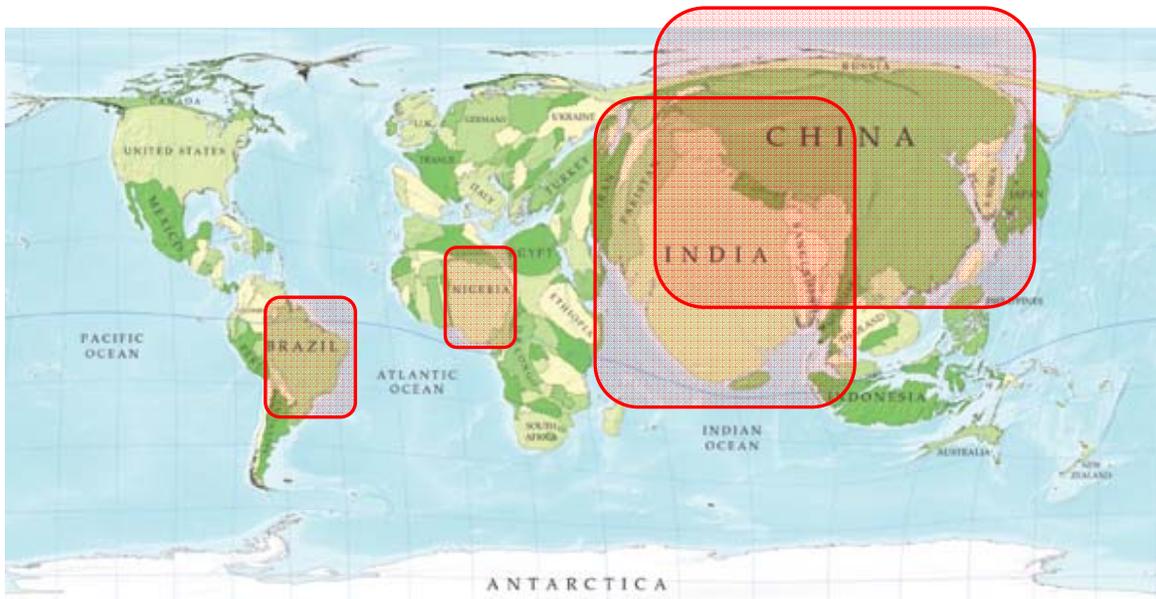
- Today's challenge: Power and Design
 - ◆ Adapt
 - ◆ Hardware-Software co-design

- Future challenge: Reliable Systems from Unreliable Components
 - ◆ Variations and reliability
 - ◆ Resiliency

- Cost
 - ◆ New technologies that are efficient at hardware-software co-design
 - ◆ Non-compartmentalized education and practice

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World Map (normalized to population)



R. Webb, Nature 439, 800(2006)

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The World is Not Flat

The old world

1620



360



Server Farms today

The new world

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Outsourcing

http://www.cnn.com/2007/US/05/10/outourcing.news.ap/index.html

CNN News site outsources local journalism

AMERICAN MORNING SITUATION ROOM LOU DOBBS TONIGHT PAULA ZAHN NOW LARRY KING LIVE ANDERSON COOP

CNN.com Member Center: [Sign In](#) | [Register](#) Intern

SEARCH THE WEB CNN.COM SEARCH

Home World **U.S.** Weather Business Sports Analysis Politics Law Tech Science Health Entertainment Offbeat Travel Educa

U.S. Tools: [Save](#) | [Print](#) | [E-mail](#) | [Most Popular](#) | [Feedback](#)

News site outsources local journalism

POSTED: 9:03 p.m. EDT, May 10, 2007



James Macpherson, editor and publisher of the Web site pasadenanow.com, hired two local reporters -- based half a world away.

STORY HIGHLIGHTS

- Editor of California news site hired reporters based in India to cover local news
- Job ad was posted on craigslist.org
- Editor says reporters can watch local council meetings online
- James Macpherson's Web site gets about 45,000 unique readers per month

PASADENA, California (AP) -- The job posting was a head-scratcher: "We seek a newspaper journalist based in India to report on the city government and political scene of Pasadena, California, USA."

A reporter half a world away covering local street-light contracts and sewer repairs? A reporter who has never gotten closer to Pasadena than the telecast of the Rose Bowl parade?

Adjust font size: [-] [+]

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Electronics used to be a technical business

Electronics is now jewelry



Artistic, Aesthetic, Cultural
Composition, movement, form, technique and material

Compact
Aesthetic
Entertaining
Utilitarian – Health & Environment - Distributed
Part of Culture

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Simplicity:

hardware-software interaction leveraging large information processing capacity

Integration of tactile functions with intuitive interfaces:

physical interaction

Long use time:

battery-scale

Current Examples:

iPod: Clickwheel, audio, screen, storage, ... and wireless with iphone

Cellphone: Wireless, screen, keyboard, camera ...

Webcam and Endoscope Pill: Wireless, camera, ...

Health Monitors: Wireless, temperature, blood pressure, heartbeat, camera, ...

COMPACT
LOW COST
LOW POWER

Integration
Analog and Digital (Logic & Memory)
Sensors
Power Source
Human Interface Functions
Untethered Communications

Ultra low power memory, logic, analog elements holistically integrated

Sensors and sensor integration

Low power wireless – passive and circuits with software control and/or digital/cognitive radio

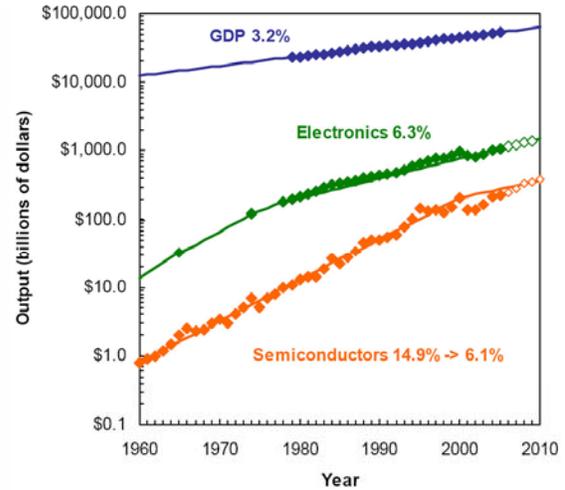
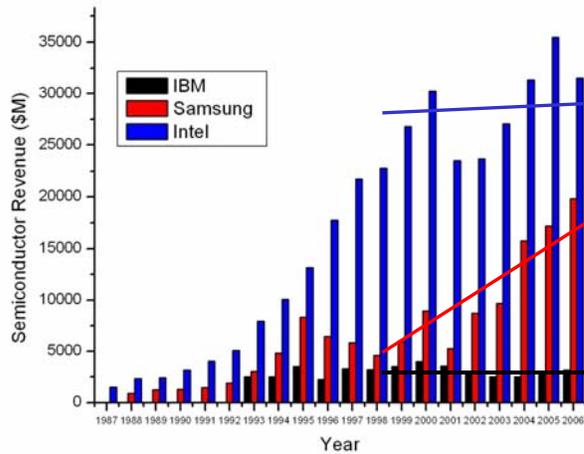
FPGAs/PLDs with characteristics of ASICs

3D Integration
Ultra-low power devices, programmable and adaptive devices, universal memories, and devices that allow easier software-hardware coupling

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Three Different Businesses

World



Source: IC Knowledge LLC

Electronics is not just Computing

Computer and processor companies are stagnant/have low growth

Apple is not a computer company anymore

The growing businesses are in the “modern jewelry” and in taking care of a real need in human and family welfare and life

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Semiconductors are the modern world's agribusiness
We can develop new “food”

Catch 22



Each fab = 500 employees + downstream employment
 Currently 25 12” fabrication lines (mostly outside USA)

Employment
 25x500 + 200x50 + AMAT+ TEL + LCD + ...
 ~12500 + 10000 + 25% = **30,000**
 Fab Cost = 25x\$3B = **\$75B**
 Semiconductor Revenue = **\$300B**
 Information Technology Revenue = **\$1T**

There are about 200 major designs of IC's
 Each design = 25-300 employees

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No major world power can live without the communications, the information-based life-structure (entertainment, health, family life, ...), and the military infrastructure to defend what countries are about

Semiconductors, and related core-disciplines of engineering are at the heart of this complex infrastructure and undertaking.
Countries can not live without it.

This is no different than our need for food and the agri-business in the societal context

It is here to stay!

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From Prof. Les Eastman's Bulletin Board

Our futures almost certainly depend less on what Ronald Reagan and Walter Mondale say and do than on what is going on inside the head of some young Cornell graduate waiting for a plane in Pittsburgh.

Universal Press Syndicate

From the 1980's

This is more true now than ever

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The World is Not Flat

SATURDAY, JANUARY 18, 2003
THE TIMES OF INDIA

WORLD: THE UNITED STATES

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CLASSIFIEDS

IITs better than US institutes,

THE UNITED STATES HEADLINES

But the moment of supreme irony comes when she interviews Infosys co-founder NR Narayana Murthy and asks him about his son's education.

Murthy: Well, my son, he wanted-probably wanted to do computer science at IIT. To do that, you have to be in the top 200 and he couldn't do that, so he went to Cornell instead.

Stahl: (awed voiceover amid footage of IIT students on campus): Think about that for a minute. A kid from India using an Ivy League university as a safety school. That's how smart these guys are.

Murthy: I do know cases where students who couldn't get into computer science at IIT, they have gotten scholarships at MIT, at Princeton, at Caltech.

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The Future and the Past

Software

Hardware

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Updated: 21 May, 2007 15:12H

Times of India

Home Cities **India** Indians Overseas World Business Sports Health

HRD hopes to make \$10 laptops a reality

4 May, 2007 10:25:3 hrs IST, Akshaya Mukul/TIMES NEWS NETWORK

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NEW DELHI: Having rejected Nicholas Negroponte's offer of \$100 laptops for schoolchildren, HRD ministry's idea to make laptops at \$10 is firmly taking shape with two designs already in and public sector undertaking Semiconductor Complex evincing interest to be a part of the project.

So far, the cost of one laptop, after factoring in labour charges, is coming to \$47 but the ministry feels the price will come down dramatically considering the fact that the demand would be for one million laptops. "The cost is encouraging and we are hopeful it would come down to \$10. We would also look into the possibility of some Indian company manufacturing the parts," an official said.

The two designs with the ministry are from a final year engineering student of Vellore Institute of Technology and a researcher from Indian Institute of Science, ~~Negroponte's offer on reasons of Intellectual Property Rights, being insisted by the~~ two designers, the ministry is not parting with the design except giving out some of the major details.

Times of India, May 4, 2007

The Hindu, May 15, 2007

[Archives](#) [Features](#) [Investment World](#)

Page - Hardware
Tech - Overseas Investments
 Taiwanese chip firm wants to set up fab unit in India

omas K. Thomas
yanka Vyas
mmits \$3 b in investment

Delhi May 14 A Taiwanese-based chip manufacturing company has expressed interest to set up a fab unit in India an investment of \$3 billion. The company has sent a letter to the Communications Ministry expressing its interest said a Government source without revealing the name of the firm.

is will be the third company to announce India-specific plans for the Government announced its semiconductor policy to offer fiscal incentives to companies setting up fab units in the country.

lier, Hindustan Semiconductor Manufacturing Corporation (HSMC) announced an alliance with Infineon Technologies of Germany to set up 2 chip manufacturing plants in India with an investment of \$4 billion. SemIndia has also announced its plans to set up a fab unit.

Next 25 Years



Munson's hypothesis:

Students can do more than

- Traditional Homework
 - Standard Formulaic Laboratories
 - Math, Science and Technology

Primarily taught analysis

Engineering student education needs to match to the real world

Engineering education needs:

Creativity and innovation with In-Depth Knowledge

Analyze, Design, Build, Test

Teamwork and rolling leadership

Communications

Global real world learning

Societal needs and global good

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A Narrow View

The Russians play Chess, plotting their moves with a strategy that looks decades into the future.

The Japanese play Go, systematically surrounding each technological territory with their pieces until they make it their own.

The Europeans play Bridge, kicking a lot under the table while presenting a smooth performance above its surface.

USA: We play Monopoly.

The world does not know how China and India play.

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To the Student:

You will have to be a comprehensive problem solver by being the one who defines the problem.

You will have to learn to lead multidisciplinary teams of professionals, set agendas and foster innovation/cleverness.

You will have to have a global outlook and understand the cultures.

If you don't risk going too far, you'll never go far enough

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EDS

Electronic Devices and Use

Programmable and adaptive devices

A new technology-architecture-software model for addressing energy

Compact footprints

Alternative phenomena where energy-time-information is manipulated differently – at low power, density and speed

Configurable approaches to overcome design constraints (fast memories with logic to do logic at ASIC characteristics)

Universal memories (information storage is ubiquitous)

Devices and technology that allow easier software-hardware coupling

A broader engineering learning that understands and uses learning across scales and has a global foundation

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